

Cooling	
Tolerance	e8
Coating	-

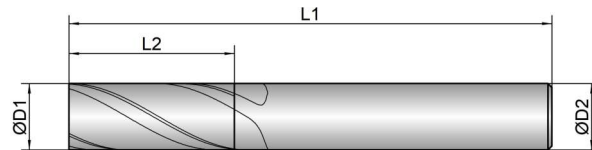
HA	HB	MTC	UNI		
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HA K201181



HB K201182



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
60	40	30					45	60	140							

K201181	K201182	D1	L2	L1	D2	z	
		 mm ø	 mm	 mm	 mm ø	 #	
1	1	1.0	4.0	58.0	6.0	3	30
1,5	1,5	1.5	6.0	58.0	6.0	3	30
2	2	2.0	7.0	58.0	6.0	3	30
3	3	3.0	10.0	58.0	6.0	3	30
4	4	4.0	13.0	58.0	6.0	3	30
5	5	5.0	15.0	58.0	6.0	3	30
6	6	6.0	16.0	58.0	6.0	3	30
8	8	8.0	22.0	70.0	8.0	3	30
10	10	10.0	25.0	73.0	10.0	3	30
12	12	12.0	26.0	84.0	12.0	3	30
14	14	14.0	26.0	84.0	14.0	3	30
16	16	16.0	32.0	93.0	16.0	3	30
18	18	18.0	32.0	93.0	18.0	3	30
20	20	20.0	40.0	104.0	20.0	3	30