

Kühlung	
Toleranz	e8
Beschichtung	TiAlN- $\alpha$

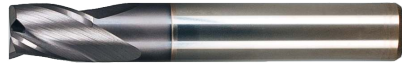
HA

HB

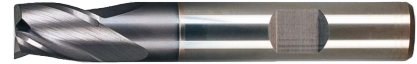
UNI

NEW

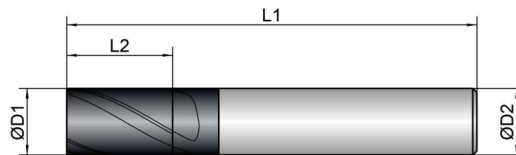
Basic



HA K201253




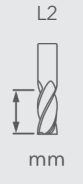




HB K201254



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasivmaterial		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
110	75	65					85	95	290							

K201253	K201254	D1  mm ø	L2  mm	L1  mm	D2  mm ø	z  #	 °
1	1	1,0	2,0	45,0	6,0	3	30
1,2	1,2	1,2	2,0	45,0	6,0	3	30
1,5	1,5	1,5	3,0	45,0	6,0	3	30
1,8	1,8	1,8	3,0	45,0	6,0	3	30
2	2	2,0	4,0	45,0	6,0	3	30
2,5	2,5	2,5	4,0	45,0	6,0	3	30
2,8	2,8	2,8	6,0	45,0	6,0	3	30
3	3	3,0	6,0	45,0	6,0	3	30
3,5	3,5	3,5	6,0	45,0	6,0	3	30
3,8	3,8	3,8	7,0	45,0	6,0	3	30
4	4	4,0	7,0	45,0	6,0	3	30
4,5	4,5	4,5	7,0	45,0	6,0	3	30

VHM Mini-Schaftfräser 30° TiAlN | K201253 / K201254

K201253	K201254	 D1 mm ∅	 L2 mm	 L1 mm	 D2 mm ∅	 z #	 °
4,75	4,75	4,75	8,0	45,0	6,0	3	30
5	5	5,0	8,0	45,0	6,0	3	30
5,5	5,5	5,5	8,0	45,0	6,0	3	30
5,75	5,75	5,75	10,0	45,0	6,0	3	30
6	6	6,0	10,0	45,0	6,0	3	30
6,75	6,75	6,75	10,0	55,0	8,0	3	30
7	7	7,0	12,0	55,0	8,0	3	30
7,75	7,75	7,75	12,0	55,0	8,0	3	30
8	8	8,0	13,0	55,0	8,0	3	30
8,7	8,7	8,7	14,0	55,0	10,0	3	30
9	9	9,0	14,0	55,0	10,0	3	30
9,7	9,7	9,7	16,0	55,0	10,0	3	30
10	10	10,0	16,0	55,0	10,0	3	30