

Cooling

Tolerance

Coating



e8

-

HA

HB

UNI





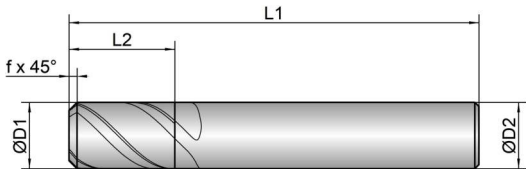




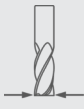
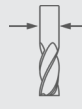
HA K201271



HB K201272



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
70	45	30					60	65	200	160						

K201271	K201272	D1  mm ø	L2  mm	L1  mm	D2  mm ø	z  #	 mm	 °
1/6	1/6	1.0	2.0	45.0	6.0	3	0.02	45
1,5/6	1,5/6	1.5	3.0	45.0	6.0	3	0.03	45
2/6	2/6	2.0	4.0	45.0	6.0	3	0.03	45
2,5/6	2,5/6	2.5	5.0	45.0	6.0	3	0.03	45
3/6	3/6	3.0	6.0	45.0	6.0	3	0.03	45
3,5/6	3,5/6	3.5	6.0	45.0	6.0	3	0.03	45
4/6	4/6	4.0	7.0	45.0	6.0	3	0.04	45
4,5/6	4,5/6	4.5	8.0	45.0	6.0	3	0.04	45
5/6	5/6	5.0	8.0	45.0	6.0	3	0.04	45
5,5/6	5,5/6	5.5	8.0	45.0	6.0	3	0.04	45
6/6	6/6	6.0	10.0	45.0	6.0	3	0.04	45
8/8	8/8	8.0	13.0	55.0	8.0	3	0.05	45
10/10	10/10	10.0	16.0	55.0	10.0	3	0.05	45