

Kühlung	
Toleranz	e8
Beschichtung	TiAlN- $\alpha$

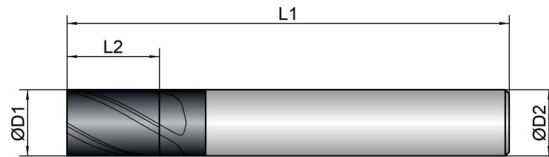
HA	HB	HPC	MTC	UNI	
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HA K201293



HB K201294



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasivmaterial		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
220	190	160					80	160								

K201293	K201294	D1	L2	L1	D2	z	
		 mm ø	 mm	 mm	 mm ø	 #	
1,5/3	-	1,5	3,0	38,0	3,0	4	30
2/6	2	2,0	4,0	54,0	6,0	4	30
2/3	-	2,0	4,0	38,0	3,0	4	30
2,5/3	-	2,5	4,0	38,0	3,0	4	30
3/6	3	3,0	6,0	54,0	6,0	4	30
3/3	-	3,0	6,0	38,0	3,0	4	30
4/6	4	4,0	7,0	54,0	6,0	4	30
5/6	5	5,0	8,0	54,0	6,0	4	30
6/6	6	6,0	10,0	54,0	6,0	4	30
8/8	8	8,0	12,0	59,0	8,0	4	30
10/10	10	10,0	14,0	67,0	10,0	4	30
12/12	12	12,0	16,0	74,0	12,0	4	30
14/14	14	14,0	18,0	75,0	14,0	4	30
16/16	16	16,0	22,0	83,0	16,0	4	30
18/18	18	18,0	20,0	80,0	18,0	4	30
20/20	20	20,0	25,0	93,0	20,0	4	30