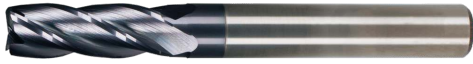


Kühlung	
Toleranz	e8
Beschichtung	TiAlN- α

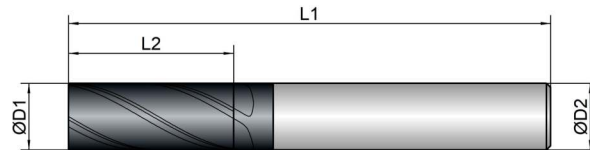
HA	HB	HPC	MTC	UNI	
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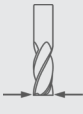




HA K201313



HB K201314



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasivmaterial		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
220	190	160					80	160								

K201313	K201314	D1	L2	L1	D2	z	
		 mm ø	 mm	 mm	 mm ø	 #	
2/6	2	2,0	7,0	58,0	6,0	4	30
2/2	-	2,0	7,0	38,0	2,0	4	30
3/6	3	3,0	10,0	58,0	6,0	4	30
3/3	-	3,0	10,0	38,0	3,0	4	30
4/6	4	4,0	13,0	58,0	6,0	4	30
4/4	-	4,0	13,0	50,0	4,0	4	30
5/6	5	5,0	15,0	58,0	6,0	4	30
5/5	-	5,0	15,0	50,0	5,0	4	30
6/6	6	6,0	16,0	58,0	6,0	4	30
7/8	7	7,0	19,0	64,0	8,0	4	30
8/8	8	8,0	22,0	70,0	8,0	4	30
9/10	9	9,0	23,0	73,0	10,0	4	30
10/10	10	10,0	25,0	73,0	10,0	4	30
11/12	11	11,0	26,0	84,0	12,0	4	30
12/12	12	12,0	28,0	84,0	12,0	4	30
14/14	14	14,0	30,0	84,0	14,0	4	30
16/16	16	16,0	35,0	93,0	16,0	4	30
18/18	18	18,0	35,0	93,0	18,0	4	30
20/20	20	20,0	40,0	104,0	20,0	4	30