

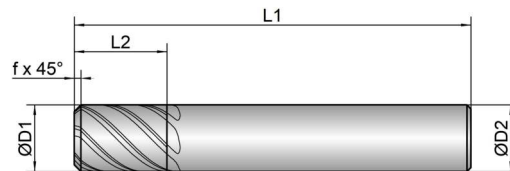
Kühlung	
Toleranz	e8
Beschichtung	-



HA K201581



HB K201582



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasive material		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
70	40	30					45	60	150							

K201581	K201582	D1	L2	L1	D2	z	45°	°
		mm ø	mm	mm	mm ø	#		
5	5	5,0	8,0	54,0	6,0	6	0,02	45
6	6	6,0	10,0	54,0	6,0	6	0,03	45
7	7	7,0	12,0	59,0	8,0	6	0,04	45
8	8	8,0	12,0	59,0	8,0	6	0,04	45
9	9	9,0	14,0	60,0	10,0	6	0,04	45
10	10	10,0	14,0	60,0	10,0	6	0,05	45
12	12	12,0	16,0	70,0	12,0	6	0,05	45
14	14	14,0	18,0	70,0	14,0	6	0,06	45
16	16	16,0	20,0	80,0	16,0	6	0,06	45
18	18	18,0	20,0	80,0	18,0	8	0,07	45
20	20	20,0	25,0	85,0	20,0	8	0,07	45