

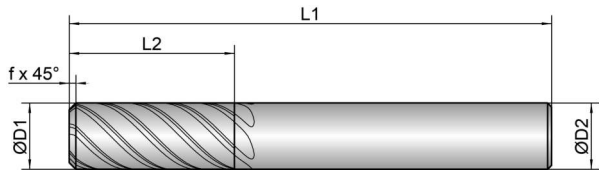
Cooling	
Tolerance	e8
Coating	-



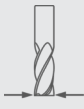
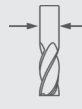
HA K201591



HB K201592



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
60	40	30					40	60	140							

K201591	K201592	D1  mm ø	L2  mm	L1  mm	D2  mm ø	z  #	45° mm	 °
5	5	5.0	13.0	58.0	6.0	6	0.02	45
6	6	6.0	16.0	58.0	6.0	6	0.03	45
7	7	7.0	22.0	70.0	8.0	6	0.04	45
8	8	8.0	22.0	70.0	8.0	6	0.04	45
9	9	9.0	25.0	73.0	10.0	6	0.04	45
10	10	10.0	25.0	73.0	10.0	6	0.05	45
12	12	12.0	28.0	84.0	12.0	6	0.05	45
14	14	14.0	30.0	84.0	14.0	6	0.06	45
16	16	16.0	35.0	93.0	16.0	6	0.06	45
18	18	18.0	35.0	93.0	18.0	8	0.07	45
20	20	20.0	40.0	100.0	20.0	8	0.07	45
25	25	25.0	55.0	125.0	25.0	8	0.08	45