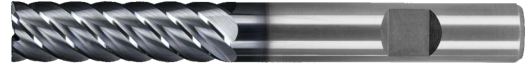


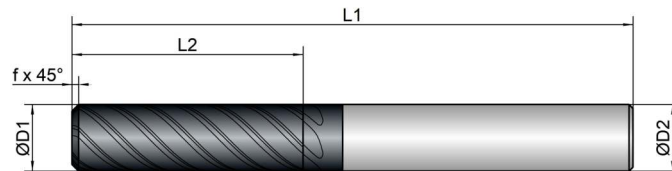
Kühlung	
Toleranz	e8
Beschichtung	TiAlN- α



HA K201603



HB K201604



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasivmaterial		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
110	95	85	60				80	170								

K201603	K201604	D1	L2	L1	D2	z	45°	°
		mm Ø	mm	mm	mm Ø	#		
6X21	6X21	6,0	21,0	65,0	6,0	6	0,03	45
7X25	7X25	7,0	25,0	75,0	8,0	6	0,04	45
8X28	8X28	8,0	28,0	75,0	8,0	6	0,04	45
9X30	9X30	9,0	30,0	85,0	10,0	6	0,04	45
10X35	10X35	10,0	35,0	85,0	10,0	6	0,05	45
12X45	12X45	12,0	45,0	100,0	12,0	6	0,05	45
16X50	16X50	16,0	50,0	110,0	16,0	6	0,06	45
16X65	16X65	16,0	65,0	125,0	16,0	6	0,06	45
20X55	20X55	20,0	55,0	115,0	20,0	8	0,07	45
20X70	20X70	20,0	70,0	135,0	20,0	8	0,07	45
25X75	25X75	25,0	75,0	150,0	25,0	8	0,08	45
32X125	32X125	32,0	125,0	215,0	32,0	9	0,10	45