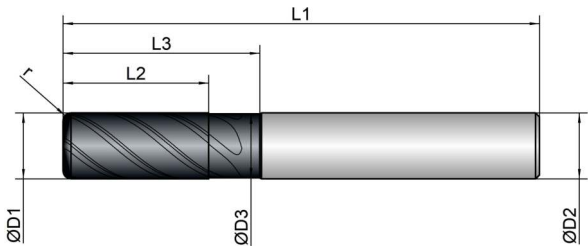


Cooling	
Tolerance	e8
Coating	TiSiN- α

HB	ETC	HPC	$\neq$	
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HB K201764



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
													35			

	D1  mm Ø	D3  mm Ø	L2  mm	L3  mm	L1  mm	D2  mm Ø	z  #	r  mm	 °
K201764									
6	6.0	5.8	13.0	19.0	57.0	6.0	5	0.10	40
8	8.0	7.7	19.0	25.0	63.0	8.0	5	0.20	40
10	10.0	9.7	22.0	30.0	72.0	10.0	5	0.20	40
12	12.0	11.6	26.0	36.0	83.0	12.0	5	0.20	40
16	16.0	15.5	36.0	42.0	92.0	16.0	5	0.30	40
20	20.0	19.5	41.0	52.0	104.0	20.0	5	0.30	40