

Cooling	   
Tolerance	d04
Coating	TAC- α

HA

HSC



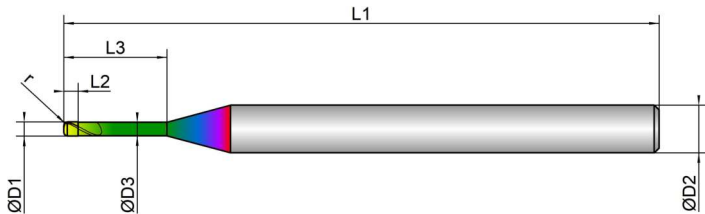


NEW

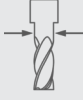
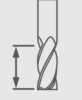
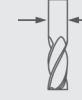

Expert



HA K202077



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
									500	180				200	350	

	D1  mm ø	D3  mm ø	L2  mm	L3  mm	L1  mm	D2  mm ø	z  #	r  mm	 °
K202077									
0,2X0,5	0.2	0.18	0.2	0.5	50.0	4.0	2	0.05	30
0,2X1	0.2	0.18	0.2	1.0	50.0	4.0	2	0.05	30
0,2X2	0.2	0.18	0.2	2.0	50.0	4.0	2	0.05	30
0,2X3	0.2	0.18	0.2	3.0	50.0	4.0	2	0.05	30
0,3X1	0.3	0.28	0.3	1.0	50.0	4.0	2	0.05	30
0,3X2	0.3	0.28	0.3	2.0	50.0	4.0	2	0.05	30
0,3X3	0.3	0.28	0.3	3.0	50.0	4.0	2	0.05	30
0,3X4	0.3	0.28	0.3	4.0	50.0	4.0	2	0.05	30
0,3X6	0.3	0.28	0.3	6.0	50.0	4.0	2	0.05	30
0,4X1	0.4	0.38	0.4	1.0	50.0	4.0	2	0.05	30
0,4X2	0.4	0.38	0.4	2.0	50.0	4.0	2	0.05	30

	D1  mm ø	D3  mm ø	L2  mm	L3  mm	L1  mm	D2  mm ø	z  #	r  mm	 °
0,4X3	0.4	0.38	0.4	3.0	50.0	4.0	2	0.05	30
0,4X4	0.4	0.38	0.4	4.0	50.0	4.0	2	0.05	30
0,4X6	0.4	0.38	0.4	6.0	50.0	4.0	2	0.05	30
0,4X8	0.4	0.38	0.4	8.0	50.0	4.0	2	0.05	30
0,5X1	0.5	0.48	0.5	1.0	50.0	4.0	2	0.05	30
0,5X2	0.5	0.48	0.5	2.0	50.0	4.0	2	0.05	30
0,5X3	0.5	0.48	0.5	3.0	50.0	4.0	2	0.05	30
0,5X4	0.5	0.48	0.5	4.0	50.0	4.0	2	0.05	30
0,5X6	0.5	0.48	0.5	6.0	50.0	4.0	2	0.05	30
0,5X8	0.5	0.48	0.5	8.0	50.0	4.0	2	0.05	30
0,5X10	0.5	0.48	0.5	10.0	50.0	4.0	2	0.05	30
0,6X3	0.6	0.58	0.6	3.0	50.0	4.0	2	0.05	30
0,6X4	0.6	0.58	0.6	4.0	50.0	4.0	2	0.05	30
0,6X6	0.6	0.58	0.6	6.0	50.0	4.0	2	0.05	30
0,6X8	0.6	0.58	0.6	8.0	50.0	4.0	2	0.05	30
0,6X10	0.6	0.58	0.6	10.0	50.0	4.0	2	0.05	30