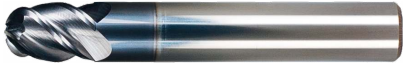
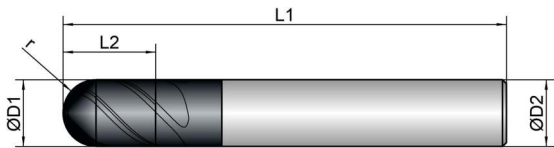


Cooling	   
Tolerance	f8
Coating	TiAlN- α

HA	HSC	HPC	MTC	UNI	 
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HA K203253



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
210	150	140					90	360	400							50

	D1  mm Ø	L2  mm	L1  mm	D2  mm Ø	z  #	r  mm	 °
K203253							
3	3.0	5.0	50.0	3.0	4	1.50	45
4	4.0	8.0	54.0	4.0	4	2.00	45
5	5.0	9.0	54.0	5.0	4	2.50	45
6	6.0	10.0	54.0	6.0	4	3.00	45
8	8.0	12.0	59.0	8.0	4	4.00	45
10	10.0	14.0	67.0	10.0	4	5.00	45
12	12.0	16.0	74.0	12.0	4	6.00	45
14	14.0	18.0	75.0	14.0	4	7.00	45
16	16.0	22.0	83.0	16.0	4	8.00	45
20	20.0	26.0	93.0	20.0	4	10.00	45