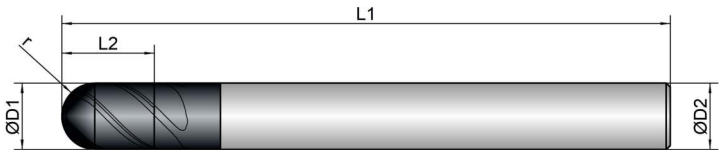


Cooling	   
Tolerance	f8
Coating	TiAlN- α

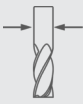
HA	HSC	HPC	MTC	UNI		
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HA K203263



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
190	130	120					80	340	380							40

K203263	D1  mm ø	L2  mm	L1  mm	D2  mm ø	z  #	r  mm	 °
3	3.0	5.0	75.0	3.0	4	1.50	45
4	4.0	8.0	75.0	4.0	4	2.00	45
5	5.0	9.0	75.0	5.0	4	2.50	45
6	6.0	10.0	100.0	6.0	4	3.00	45
8	8.0	12.0	100.0	8.0	4	4.00	45
10	10.0	14.0	100.0	10.0	4	5.00	45
12	12.0	16.0	100.0	12.0	4	6.00	45
14	14.0	18.0	100.0	14.0	4	7.00	45
16	16.0	22.0	150.0	16.0	4	8.00	45
20	20.0	26.0	150.0	20.0	4	10.00	45