

Kühlung	
Toleranz	f8
Beschichtung	TiSiN- α

HA

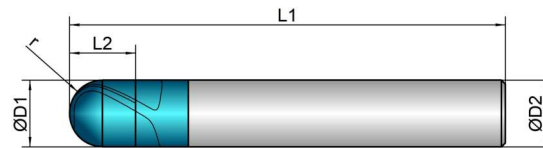
HSC

UNI

Basic



HA K203373



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasivmaterial		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
		200	175	155	115	95										

K203373	D1 mm Ø	L2 mm	L1 mm	D2 mm Ø	z #	r mm	 °
0,5	0,5	0,5	50,0	4,0	2	0,25	30
1	1,0	1,0	50,0	4,0	2	0,50	30
1,5	1,5	1,5	50,0	4,0	2	0,75	30
2	2,0	2,0	50,0	4,0	2	1,00	30
2,5	2,5	2,5	50,0	4,0	2	1,25	30
3	3,0	3,0	50,0	6,0	2	1,50	30
4	4,0	4,0	50,0	6,0	2	2,00	30
5	5,0	5,0	50,0	6,0	2	2,50	30
6	6,0	6,0	50,0	6,0	2	3,00	30
8	8,0	8,0	59,0	8,0	2	4,00	30
10	10,0	10,0	66,0	10,0	2	5,00	30
12	12,0	12,0	73,0	12,0	2	6,00	30