

Cooling	
Tolerance	f8
Coating	TiSiN- α

HA

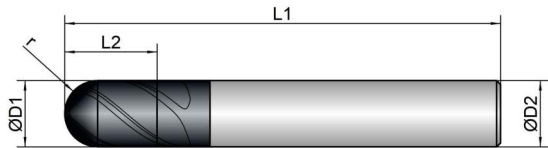
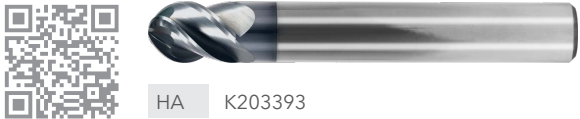
HSC

HPC

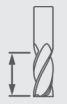
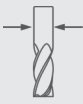


NEW

Expert



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
													40			

K203393	D1  mm ø	L2  mm	L1  mm	D2  mm ø	z  #	r  mm	 °
2	2.0	4.0	54.0	6.0	4	1.00	40
3	3.0	5.0	54.0	6.0	4	1.50	40
4	4.0	8.0	54.0	6.0	4	2.00	40
5	5.0	9.0	54.0	6.0	4	2.50	40
6	6.0	10.0	54.0	6.0	4	3.00	40
8	8.0	12.0	58.0	8.0	4	4.00	40
10	10.0	14.0	66.0	10.0	4	5.00	40
12	12.0	16.0	73.0	12.0	4	6.00	40
16	16.0	20.0	82.0	16.0	4	8.00	40