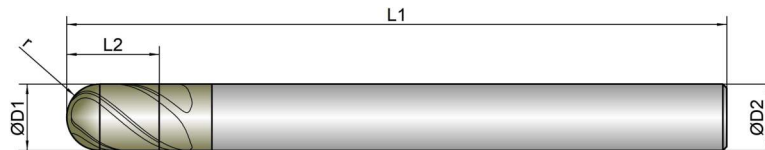


Kühlung	
Toleranz	f8
Beschichtung	TiSiN- α



HA K203418



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasivmaterial		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
190	150	140					90	340								

K203418	D1 mm Ø	L2 mm	L1 mm	D2 mm Ø	z #	r mm	 °
3	3,0	5,0	83,0	6,0	4	1,50	40
4	4,0	8,0	83,0	6,0	4	2,00	40
5	5,0	9,0	83,0	6,0	4	2,50	40
6	6,0	10,0	83,0	6,0	4	3,00	40
8	8,0	12,0	100,0	8,0	4	4,00	40
10	10,0	14,0	100,0	10,0	4	5,00	40
12	12,0	16,0	100,0	12,0	4	6,00	40
16	16,0	22,0	150,0	16,0	4	8,00	40