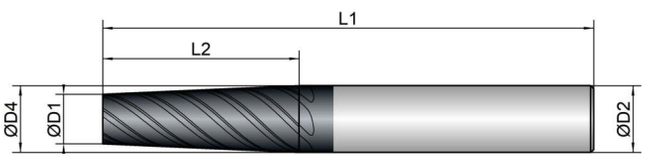
Cooling	
Tolerance	-
Coating	TiAlN-α

HA UNI Premium

HA K204053



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
●	●	●					●	●	●							

K204053	D1 mm ø	D4 mm ø	L2 mm	L1 mm	D2 mm ø	z #	°
2X15	2.0	4	15.0	50.0	4.0	4	30
2,5X20	2.5	5	20.0	60.0	5.0	4	30
3X20	3.0	5	20.0	60.0	5.0	4	30
4X20	4.0	6	20.0	65.0	6.0	4	30
5X30	5.0	8	30.0	75.0	8.0	6	45
6X30	6.0	10	30.0	80.0	10.0	6	45
8X30	8.0	12	30.0	85.0	12.0	6	45
10X40	10.0	14	40.0	100.0	14.0	6	45