

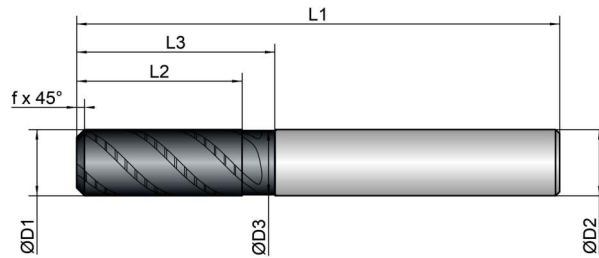
Kühlung	
Toleranz	d11
Beschichtung	TiAlN- α



HA K206093



HB K206094



Stahl			Gehärteter Stahl				INOX (VA)	Guss	NE-Werkstoffe				Inconel	Abrasivmaterial		Titan
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Alu	Kupfer	Mg	Kunststoffe		CFK / GFK	Grafit	
175	150	125					60	125								40

K206093	K206094	D1	D3	L2	L3	L1	D2	z	45°	°
		mm Ø	mm Ø	mm	mm	mm	mm Ø	#		
6	6	6,0	5,8	16,0	21,0	58,0	6,0	4	0,15	45
8	8	8,0	7,7	22,0	27,0	70,0	8,0	4	0,20	45
10	10	10,0	9,7	25,0	30,0	73,0	10,0	4	0,20	45
12	12	12,0	11,6	28,0	38,0	84,0	12,0	4	0,25	45
14	14	14,0	13,6	30,0	40,0	84,0	14,0	4	0,25	45
16	16	16,0	15,5	36,0	45,0	93,0	16,0	5	0,35	45
18	18	18,0	17,5	36,0	45,0	93,0	18,0	5	0,35	45
20	20	20,0	19,5	41,0	55,0	104,0	20,0	5	0,40	45
25	25	25,0	24,0	50,0	65,0	125,0	25,0	5	0,50	45