

Cooling	
Tolerance	d11
Coating	TiAlN- α

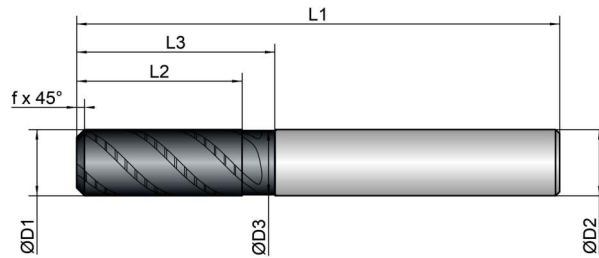
HA	HB	MTC	UNI	
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HA K206093



HB K206094



Steel			Hardened steel				Stainless steel (VA)	Castings	Non-ferrous materials				Inconel	Abrasive material		Titanium
< 850 N/mm	< 1100 N/mm	< 1400 N/mm	< 55 HRC	< 60 HRC	< 67 HRC	< 70 HRC			Al	Copper	Mg	Plastics		CFRP / GFRP	Graphite	
175	150	125					60	125							40	

K206093	K206094	D1	D3	L2	L3	L1	D2	z	45°	°
		mm ∅	mm ∅	mm	mm	mm	mm ∅	#		
6	6	6.0	5.8	16.0	21.0	58.0	6.0	4	0.15	45
8	8	8.0	7.7	22.0	27.0	70.0	8.0	4	0.20	45
10	10	10.0	9.7	25.0	30.0	73.0	10.0	4	0.20	45
12	12	12.0	11.6	28.0	38.0	84.0	12.0	4	0.25	45
14	14	14.0	13.6	30.0	40.0	84.0	14.0	4	0.25	45
16	16	16.0	15.5	36.0	45.0	93.0	16.0	5	0.35	45
18	18	18.0	17.5	36.0	45.0	93.0	18.0	5	0.35	45
20	20	20.0	19.5	41.0	55.0	104.0	20.0	5	0.40	45
25	25	25.0	24.0	50.0	65.0	125.0	25.0	5	0.50	45